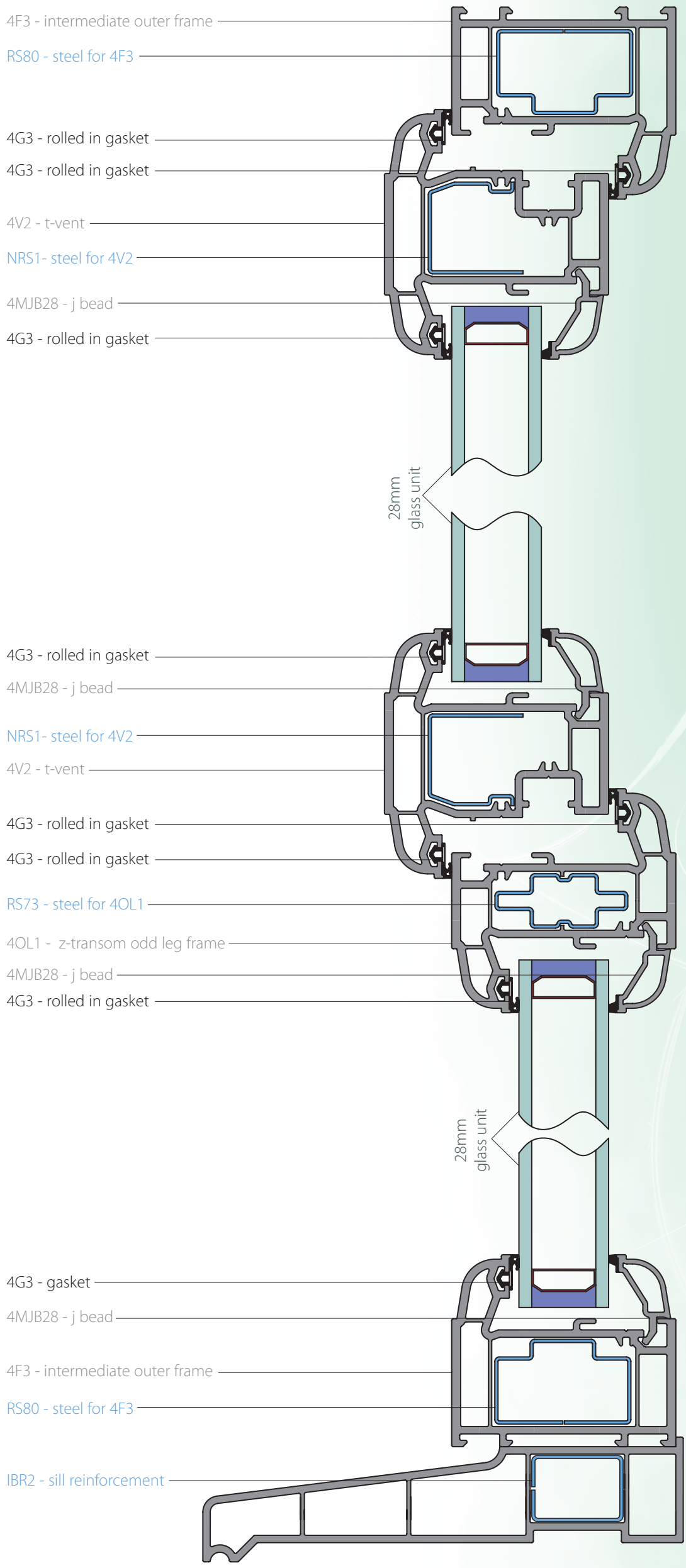
colour key: =plastic =aluminium =rubber =steel =glass =sealant =various/other

internally beaded casement window